

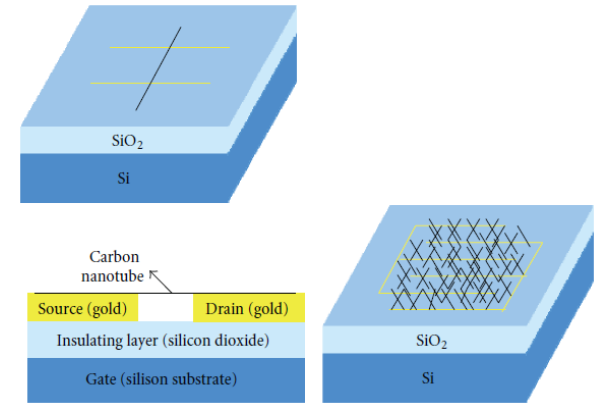
Improving Operating Temperature of Gas Sensors by Forming Heterojunctions

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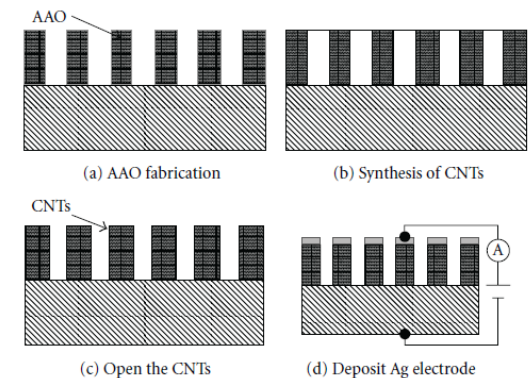
• **Summary from 1st Presentation**

- CNT FET based Gas Sensors are:
 - Smaller in size
 - Consume less power
 - Have quick response
 - Great electronic properties

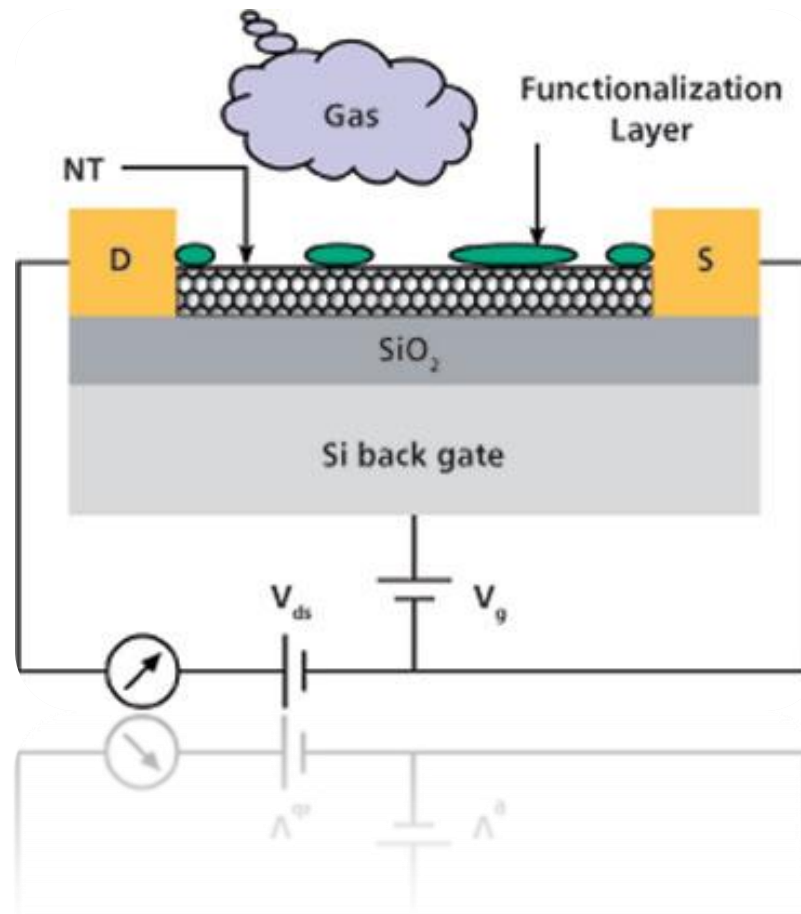


• **Drawbacks**

- Slow and incomplete recovery
- Low sensitivity
- Require to be of defined structure and property
- Poor selectivity



- State of the Art CNT Gas Sensor***

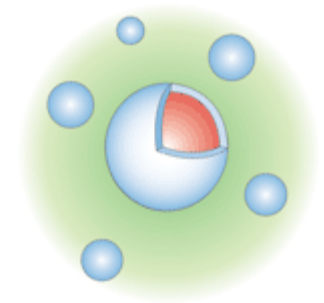


- **Background**

- Pure MO gas sensors are operated at 200-800 °C
- Pure CNT gas sensors have slow response and recovery

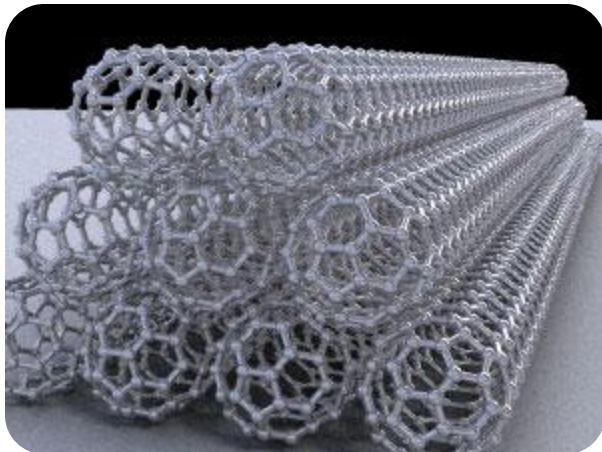
- **Solution**

- Combine the two sensors to form a hybrid!
- Examples: SWCNT and SnO₂/TiO₂ nanocomposites
 - Incorporate SWCNT into MO substrate
 - Spin/Drop coat metallic solution dispersed with SWCNTs
 - MWCNTs/MO - core/shell nanostructures to form p-n heterojunctions
 - Heat treatment to fuse composite



- ***Expected Improvements***

- Much higher response
- Quicker recovery
- Detect NO_2 , H_2 , NH_3 , LPG, EtOH at room temp.
 - not possible previously
- Therefore reduces working temp.



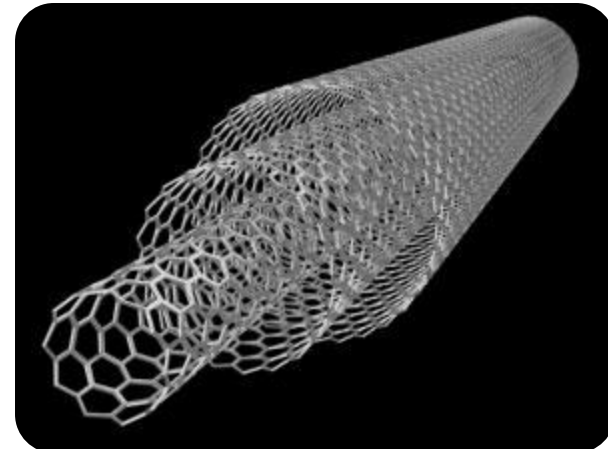
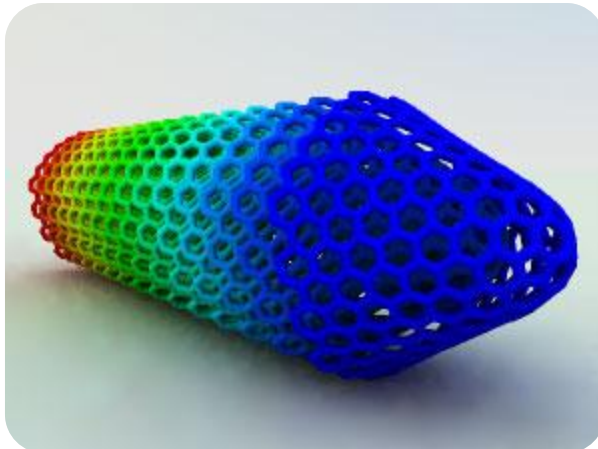
- ***Rationale***

- Composite yields improved electrical transport mechanism
- Resistance dominated by barriers among MO grains and grain boundaries
- SWCNTs will form “nanopasses” → Improve conduction
- Electrons travel in MO grains, then conduct in SWCNT with low R

- Depletion layer at CNT/MO interfaces
- Depletion layer at metal oxide grains
- Gases adsorbed → Modulation of depletion layer → Change in resistance
- Gases like NH₃ will bind less tightly to SWCNT improving recovery time

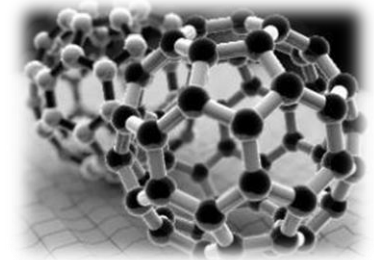
- ***Design Predictions***

- Reducing molecules act like n-type dopants when interacting with CNTs
- Leads to decrease in resistance
- Leads to increase in response



- ***Design Considerations***

- Electronic conduction in the hybrid material
- Preparation process of film
- Film thickness t (300nm or 600 nm?)
 - Larger $t \rightarrow$ less diffusion \rightarrow smaller response
- Wt % of MWCNT (5% or 25%?)
- Diameter d of MWCNT (60nm or 100 nm ?)
 - Larger d increases # of gas molecules adsorbed
- Annealing temperature T
 - High $T \rightarrow$ better contact between MO and CNTs
 - Too high $T \rightarrow$ burning of CNTs and structural damage
- Functionalization of CNT
 - Hydroxyl, oxygen, oxygen plasma, etc.



Thank You

Questions?